

BODY ZINC-FILL 2K Adhesion Primer

Technical Data Sheet No 124



VOC compliant with the regulations

2K Acryl based Primer for direct to metal application

Ideal for metal protection against corrosion

Excellent adhesion to galvanized steel and aluminium. Overcoatable with any coating system.

Excellent physical properties

General Technical Description



Mix 4:1 with BODY 720 HARDENER NORMAL

No Thinner Addition



Air drying - 30-60min @23°C (73°F) Oven force drying - 10 min / 60-65°C panel temperature IR drying 3-5 min

P 1000

Sanding by hand, wet

BODY Polyester Putty

BODY Polyester Spray

Always wear protec-

Follow the application

instructions mentioned

tive equipment

in this TDS

Filler / 2K Filling Primer

Surface

Applied on sanded metallic surfaces

Aluminium surfaces

Galvanized steel

Bare metal surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL/ BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: A 2K Acryl based filling primer 2 passes »» Apply one coat, and after the 5 min flash off time apply the second full coat. Apply over sanded areas or direct to metallic surfaces. After drying it can be overcoated.



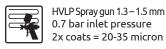
4:1 mix with BODY 720 HARDENER **NORMAL** Pot life: 2hrs @23°C (73°F)

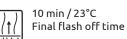






Compliant Spray gun 1.3 – 1.5 mm 3-4 bar inlet pressure 2x coats = 20-35 micron







30-60min /22-25°C 10min /60-65°C panel Short wave 3 – 5 min Flash Point: distance: 60-70 cm 26°C/79°F

> Specific Gravity: 1.10 g/cm³

Solid Content (No thinner): 59% Weight

VOC (2001/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 490 g/L. 2004/42/IIB(c)(540)490

Theoretical Coverage: 8-10 m² / l at 20micron dry film thickness

Cleaning of equipment: Clean after final use with **Body 740 ACRYL NORMAL**

- · Allow for additional time for combi spray booths to reach the desired temperature
- · Application only with the recommended hardeners and solvents
- It can be used by countries that do not adopt the VOC legis-
- Do not use at temperatures

lation as well.

below 15°C.

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